

# 16/20 BE-X

BE-X SERIES BATTERY FORKLIFT TRUCK



Load Capacity  
1600 – 2000 kg

Drive Motor Rating  
9 kW

Lift Height  
3000 – 6000 mm

**HIGH ON QUALITY.  
LOW ON COST.**



## The new HD Hyundai BE-X Series Electric Forklifts

Introducing the new BE-X battery powered electric forklifts. Ranging from 1.6 - 3.5 tonnes, the new range offers the high productivity, comfort and safety you expect from a world-class brand like HD Hyundai XtreSolution, but at a low-cost price. These budget-friendly but reliable machines are also high on efficiency and low on noise.

# HIGH ON PRODUCTIVITY

Productivity has been increased through optimised vehicle performance with the use of iron phosphate lithium-ion batteries and IP54 drive and pump motors for longer life and improved cost-effectiveness.

## Low Energy consumption

Energy efficiency has been improved by 8.2% compared with the GF Series thanks to the use of drive and axle assemblies with less power loss whose drive and hydraulic performances are optimised for typical working conditions.

## Optimised working

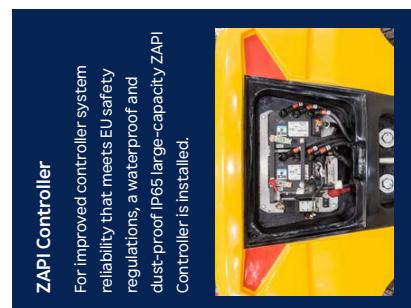
Operating has been made more efficient with the easy selection of driving and mast/work speeds to match work conditions, with the use of up/down buttons in the cluster.

## Low centre of gravity

A deep drop type frame allows the batteries to be placed between the front wheels and rear wheels to lower the body's centre of gravity, providing greater driving and lifting stability.

## Easier Servicing

A single-drive axle system, IP 54 motors and 48V batteries allows the machines to be used outdoors for greater convenience. Driving noise has also been reduced by 6.5dB thanks to the use of low-noise axles.



## ZAPI Controller

For improved controller system reliability that meets EU safety regulations, a waterproof and dust-proof IP65 large-capacity ZAPI Controller is installed.



## Economical lithium-ion battery option

Our quick charging lithium-ion batteries ensure sound performance with vastly reduced charge times. Extended hours of continuous operation are reached with the help of fast opportunity charging.



# HIGH ON COMFORT & EFFICIENCY

A comfortable operator is a productive operator. That's why we've increased the cab space and added numerous functions that allow the operator to work more efficiently and comfortably.



## Redesigned cab

We've taken the space and optimised design of a sister model machine, B-X and used it for our BE-X machines for more convenient and efficient operation.

## Full-suspension Grammar seat

The Grammar seat has an adjustable cushion to match the weight of the operator, a seat belt switch, a buckle switch and arm rests both on the left and right.

The seat height has been increased while the first and second step have been lowered. The distance between the seat and head guard has also been increased by about 40mm, for enhanced comfort.

## Hydraulic boosted-type steering wheel

The external diameter of the HPS-type steering wheel has been reduced by 20mm for extra convenience and the wheel column can be tilted 12.5 degrees forwards or backwards to suit the operator.

## Easy access cab

The seat height has been increased while the first and second step have been lowered. The distance between the seat and head guard has also been increased by about 40mm, for enhanced comfort.

## Multifunctional digital cluster

The operator can clearly check operating information in real time on the multifunction digital cluster. Many additional functions are also embedded in the cluster for safe and convenient equipment management.

## 365 DAYS COMFORT

The frequently used MCV lever is conveniently placed to the right of the operator. This reduces movement and fatigue compared with the dashboard-fixed type.



# HIGH ON SAFETY

Operator safety is and always will be a high priority for HD Hyundai. The risk of accidents while working has been fundamentally eliminated using scientific vehicle body design and effective safety systems.

## LED safety warning lights

Bright and long-life LED lights are fitted to the front, rear and direction indicators. A beacon lamp, blue spots and red zone lamps are optional to indicate movement for the benefit of surrounding workers.

## Anti-Roll back system

This system prevents the forklift from rolling down a slope when the accelerator and brake pedal are not applied. It also offers improved ramp start-up abilities.



## Front & rear cameras option

The wireless camera system supplies the two-channel monitor with information to the front and rear. A front camera is installed on the lateral side of the fork, helping in the safe identification of the position of pallets during high-rack operation.

## Speed limit control

A maximum travel speed can be set to meet the safety speed of the site through a multifunctional monitor. Even when maximum speed is limited, gradeability and lifting performance are maintained at top levels.

## Travel speed limiter when driving with elevated load option

The travel speed is limited to 3km/h when the forks are lifted to a height of 500mm or are lifted above the Free Lift height to ensure the load doesn't fall off and the forklift doesn't get overturned.



## Rear grip bar & horn option

The rear grip with horn button allows the driver to keep a comfortable posture during reverse driving and operate the horn quickly in case of an emergency.

## OPSS system

The OPSS restricts driving when the operator leaves their seat in order to prevent accidents.

# LOW ON COST OF OWNERSHIP

BE-X Series electric forklifts have been designed to reduce maintenance and costs using innovative energy saving features and reliable, durable and quick replacement parts.

## Quick battery replacement

The battery can be easily removed and installed from the side of the forklift using a 1.5-tonne hand pallet truck in combination with an optional battery trolley and without the need for expensive equipment like a crane.

## Convenient battery charging

When equipped with a Li-Ion battery it can be charged by connecting a charger connector to a charging port, without the separation of battery cables connected to the frame. A safety sensor limits the operation of the equipment during the connection of the charger cables.



## Waterproof and dustproof key switches

To increase the reliability of the electric/electronic system, an ignition key switch with a cap is used. Made by Honeywell, this prevents moisture and dust from getting in.

## Sealed micro switches – MCV

Sealed micro switches are used in the hydraulic control lever system, keeping it protected from outdoor dust and water for greater reliability.



## Hydraulic motor cooling system

For the efficient cooling of the motor compartment, there are two fans beside the left and right cover. One for blowing out hot air and one for sucking in cool air.

## Safety warning

Issues relating to safety and performance, such as low brake oil level, battery discharge, and high temperature in the controller and motor will trigger the warning sound and lamp. Programming and adjustment can be performed through a Zapi Smart Console Programmer which is sold separately.



# TAKE THE TOUR!



## High on productivity

- Deep drop type vehicle structure-improved driving and work safety
- Achieves the best energy efficiency level in its vehicle class
- LiFePo4/lithium-ion battery with excellent price-to-performance characteristics
- IP Class 54 driving and pump motors – Expanded service area
- Application of Dual NiMn ZAPI Controller
- Enhanced energy efficiency by 8.22%
- Application of power selection button for drive and pump motors

## High on comfort and efficiency

- Ergonomically redesigned operator room
- A new cluster with superior visibility that can be manipulated easily
- Hood fixation-type hydraulic control lever
- Optimum step height and width for convenient getting on/off
- A/C & heater with improved cooling and heating performance
- Noise in the driver's seat is reduced by 6.5 dB
- Two-channel wireless front/rear cameras

## High on productivity

- Speed limit
- Seat belt interlock **OPTION**
- Speed limiting function when traveling with elevated load **OPTION**
- Operator Presence Sensing System (OPSS)
- Antiroll back system prevents the machine from rolling back after coming to a stop on an incline
- Safety warning lamp – Blue spots and red zones **OPTION**
- Long-lifetime LED lamps – Front/Rear work lamps and turn signals

## High on comfort and efficiency

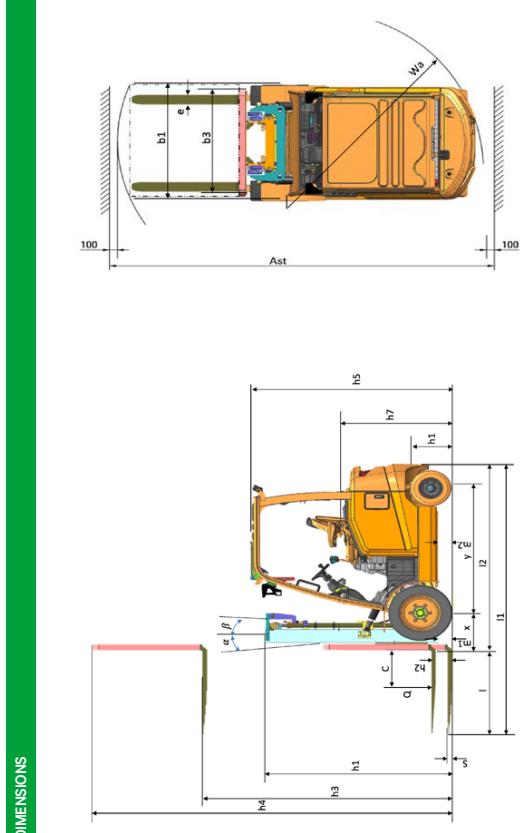
- A battery replacement system that doesn't require a crane structure
- Battery connector specialized for charging (Li-Ion)
- Controller with high reliability and self-diagnosis capability
- Sealed micro switches – NCV
- Hydraulic motor room cooling system without air vortex
- Long-lifetime LED lamps – Front/Rear work lamps and turn signals

# 16/20 BE-X SPECIFICATIONS

16/20 BE-X

## DIMENSIONS

IDENTIFICATION		Dimensions	
Manufacturer	Hyundai	16/20 BE-X	20BE-X
Manufacturer Type/Designation		Electric	Electric
11 Drive	seated		seated
12 Type of Operation			
13 Load Capacity/Rated Load	kg	1600	2000
14 Load Center Distance	mm	500	500
15 Load Distance Center of Drive Axle To Fork	mm	477	477
16 Wheelbase	mm	1370	1370
WEIGHTS		Weights	
21 Service Weight	kg	3323	3677
22 Axle Loading/Loaded Front/Rear	kg	425/548	497/680
23 Axle Loading/Unloaded Front/Rear	kg	1704/169	1658/209
WHEELS CHASSIS			
31 Tires/Solid Rubber/Pneumatic/Non Marking		SEP	SEP
32 Tire Size Front		20x8.9	20x8.9
33 Tire Size Rear		18x8.8	18x8.8
34 Wheels Number Front/Rear		2x2	2x2
35 TreadFront	b0 (mm)	980	980
36 TreadRear	b1 (mm)	945	945
BASIC DIMENSIONS			
41 Tilt of Mast Forward/Backward	Degrees	5/7	5/7
42 Height Mast Lowered	H1 (mm)	1995	1995
43 Free Lift	H2 (mm)	35	35
44 Lift Height	H3 (mm)	3005	3005
45 Height Mast Extended	H4 (mm)	4010(4020)	4010(4020)
46 Height Of Ventilated Guard (Cabin)	H5 (mm)	280(240)	280(240)
48 Seat Height /Stand Height Tie to Sip	H6 (mm)	1195	1195
412 Coupling Height	H10 (mm)	-	-
419 Overall length	L1 (mm)	3000	3020
420 Length of Face of Forks	L2 (mm)	2100	2200
421 Overall Width	b1 (mm)	1185	1185
422 Fork Dimensions	l x e x t (mm)	4000x900	4000x900
423 Fork Carriage Iso 2326 Class /Type A/B		II/A	II/A
424 Fork Carriage Width	b2 (mm)	-	-
431 Ground Clearance Below Mast (loaded)	m1 (mm)	1000(100)	1000(100)
432 Ground Clearance Center of Wheelbase	M2 (mm)	110	110
434.1 Axle Width For Pallets 1000X1000 Crossways	Ast (mm)	3505	3525
434.2 Axle Width For Pallets 800X1200 Lengthways	As (mm)	3705	3725
435 Turning Radius	W1 (mm)	1890	1910
PERFORMANCE DATA			
5.1 Travel Speed Loaded/Unloaded	Km/h	14/15	14/15
5.2 Lift Speed Loaded/Unloaded	Mm/s	330/500	330/500
5.3 Lowering Speed Loaded/Unloaded	Mm/s	500/450	500/450
5.4 Max. Drawbar Pull Loaded/Unloaded	N	10388/-	10388/-
5.5 Max. Gradeability Loaded/ Unloaded	%	16	16
5.10 Service Brake	Drumbrake	Drumbrake	Drumbrake
MOTOR / BATTERY			
6.1 Drive Motor Rating ≤ 60 Min	kW	9	9
6.2 Lift Motor Rating At 33 %	Mm/s	330/500	330/500
6.3 Lowering Motor Rating At 33 %	Mm/s	500/450	500/450
6.4 Battery Voltage/Nominal Capacity (V/Ah)	V/Ah	48/200	48/200
6.5 Battery Weight	kg	707	707
6.7 Battery Compartment Dimensions L/W/H	mm	826x422x244	826x422x244
OTHER DETAILS			
8.1 Type Of Drive Control	AC	AC	AC
8.2 Operating Pressure System / Attachments	bar	190/160	190/160
8.3 Oil Volume For Attachments	Lpm	24	24



# 16/20 BE-X MAST SPECIFICATION

16/20 BE-X

## LOAD CAPACITY

Mast Type	Maximum Fork Height (mm)	Overall Height (lowered) (mm)	Free Lift Height (mm)			Mast Tilt (deg)	Load capacity without Sideshift	Truck Weight (Unloaded) (kg)			
			With Load	Without Load	Backrest (3/4-SPOOL)						
2 Stage Limited Free lift	*V900	3000	1995	35	35	35	5	7	1600	1600	3233
	V330	3300	2945	35	35	35	5	7	1600	1560	3342
	V350	3500	2245	35	35	35	5	7	1600	1520	3356
3 Stage Full Free lift	V400	4000	2495	35	35	35	5	7	1570	1460	3393
	V450	4500	2845	35	35	35	5	5	1490	1390	3461
	V500	5000	3095	35	35	35	5	5	1480	1340	3493
3 Stage Full Free lift	TF400	4000	1895	760	1214	1075	5	5	1540	1440	1440
	TF430	4300	1995	860	1314	1175	5	5	1500	1400	1400
	TF450	4500	2095	960	1414	1225	5	5	1470	1370	1370
3 Stage Full Free lift	TF470	4700	2495	1010	1464	1225	5	5	1450	1350	1350
	TF500	5000	2245	1110	1564	1025	5	5	1410	1310	1310
	TF530	5300	2445	1110	1764	1080	5	5	1350	1250	1250
3 Stage Full Free lift	TF600	6000	2445	1210	1864	1075	5	5	1280	1190	1190

V:2 Stage wide visibility lift mast; VF:2 Stage wide visibility full free lift mast; TF:Triplex full free lift mast

Mast Type	Maximum Fork Height (mm)	Overall Height (lowered) (mm)	Free Lift Height (mm)			Mast Tilt (deg)	Load capacity without Sideshift	Truck Weight (Unloaded) (kg)			
			With Load	Without Load	Backrest (3/4-SPOOL)						
2 Stage Limited Free lift	*V900	3000	1995	35	35	35	5	7	2000	2000	3677
	V330	3300	2945	35	35	35	5	7	1900	1850	3696
	V350	3500	2245	35	35	35	5	7	1770	1640	3447
3 Stage Full Free lift	V400	4000	2495	35	35	35	5	5	1880	1760	3815
	V450	4500	2845	35	35	35	5	5	1810	1690	3847
	V500	5000	3095	35	35	35	5	5	1940	1810	3822
3 Stage Full Free lift	TF400	4000	1895	760	1214	1075	5	5	1890	1770	3842
	TF430	4300	1995	860	1314	1175	5	5	1860	1740	3861
	TF450	4500	2095	960	1414	1225	5	5	1830	1710	3872
3 Stage Full Free lift	TF470	4700	2495	1010	1464	1225	5	5	1790	1670	3892
	TF500	5000	2245	1110	1764	1080	5	5	1720	1600	3931
	TF530	5300	2445	1110	1864	1075	5	5	1640	1530	3992

V:2 Stage wide visibility lift mast; VF:2 Stage wide visibility full free lift mast; TF:Triplex full free lift mast

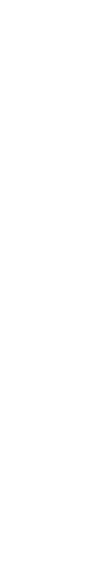
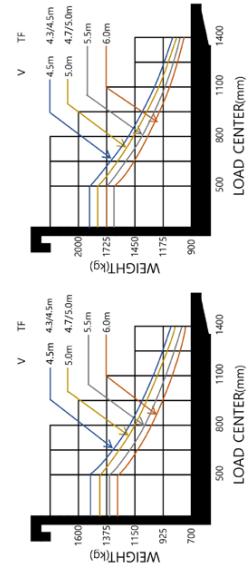
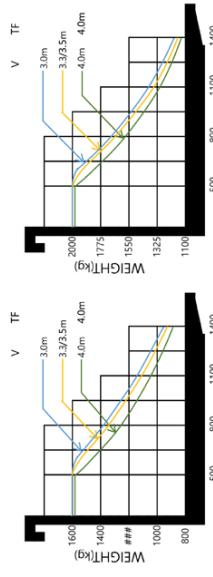
\*:Standard

## 16BE-X MAST

16BE-X

20BE-X

20BE-X



# STANDARD/OPTIONAL EQUIPMENT

MODEL	25BE-X	30BE-X	MODEL	25BE-X	30BE-X
<b>OPERATION ROOM</b>					
Ovenhead guard (height: 2125 mm, 84 inches)	•	•	HYDRAULIC		
<b>SEAT</b>					
Grammer Seat + Belt + Arm rest + Belt switch	•	•	2 Spool MCV	□	□
<b>OTHER OPTIONS</b>					
Rear Grip with Horn	□	□	3 Spool MCV	•	•
<b>MAST</b>					
2Stage V (3000mm)	•	•	4 Spool MCV	□	□
2Stage V (3300/3500/4,000/4500/5000mm)	□	□	Piping (V/F)	□	□
3Stage TF (4000/4300/.../5500/6000mm)	□	□	VG46 Oil	•	•
Fork Std. 900mm	•	•	VG48 Oil (for Tropical Area)	□	□
Fork Opt. -950/1000/1150/1200/1350/1500/1600mm	□	□	VG15 Oil (for Cold Area)	□	□
Carriage: Hook	•	•	TYRES		
Attachment: Hook on Side Shift	□	□	Pneumatic Tyre	□	□
<b>BATTERY</b>			Solid Tyre	•	•
Lead-acid: 48V/420Ah	□	□	Non-Marking Tyre	□	□
Lead-acid: 48V/450Ah	□	□	<b>VISIBILITY</b>		
Li-ion - 51.2V/300Ah	□	□	Front LED Lamp	□	□
Li-ion - 51.2V/300Ah + Heat	□	□	Front & Rear LED Lamp	•	•
Charger: Lead-acid: 3P 220/380/440V, 50/60Hz	□	□	LED Beacon Lamp	•	•
Charger: Li-ion - 3P 380/440V, 50/60Hz	□	□	Side L/H/R & Panorama Mirror	•	•
Trolley: Battery Trolley (Narrow/Wide)	□	□	Rear Camera	□	□
<b>SAFETY / CONVENIENCE</b>			Front & Rear Camera	□	□
Load Sensor	□	□	OPS (Operator Presence Sensing System) - Travel Only	•	•
OPS (Operator Presence Sensing System) - Travel & Mast	□	□	OPS (Operator Presence Sensing System) - Travel & Mast	•	•
Seatbelt Interlock	□	□	Seatbelt Interlock	•	•

• Standard

□ Optional



# HYUNDAI



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